



Dart Aerospace Ltd.
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D4269-7
Job Sheet 204713



Part No: D4269-7

Job Qty: 6 pcs

Part Name: Angle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/19

Job Tracking No:

Due Date: 1/30/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 11.04.04 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	1/30/20		0.00	4.48	Small Fab - 1		JAN 07 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	6 pcs	1/30/20		0.00	0.00	QC 5 - 10		JAN 08 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Handfinish - 1-1 Chemical-B4B	6 pcs	1/30/20		0.00	0.60	Handfinish - 1 - 1 - B4B		JAN 08 2020
							Handfinish - 1 - 2 - B4B		

Plex 12/18/19 10:39 AM Dart.lajeunesse.marie



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Container No: S245367



Part: D4269-7

Job No: 204713

Serial No/Batch: S245367

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/07/20

★ JAN 08 2020

				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
130 QC 3	6 pcs	1/30/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
140 Packaging 3-1 - Stock - B4B	6 pcs	1/30/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	

DAS
40
9-89
JAN 08 2020

DAS
82
9-89

DAS
80
9-89
JAN 10 2020

		Packaging 3 - 6 - B4B					
		Packaging 3 - 7 - B4B					
		Packaging 3 - 8 - B4B					
		Packaging 3 - 9 - B4B					
		Packaging 3 - 10 - B4B					
		Packaging 3 - 11 - B4B					
		Packaging 3 - 12 - B4B					
		Packaging 3 - 13 - B4B					
		Packaging 3 - 14 - B4B					
		Packaging 3 - 15 - B4B					
		Packaging 3 - 16 - B4B					
		Packaging 3 - 17 - B4B					
		Packaging 3 - 18 - B4B					
		Packaging 3 - 19 - B4B					
		Packaging 3 - 20 - B4B					
		Packaging 3 - 21 - B4B					
		Packaging 3 - 22 - B4B					
		Packaging 3 - 23 - B4B					
		Packaging 3 - 24 - B4B					
		Packaging 3 - 25 - B4B					
		Packaging 3 - 26 - B4B					
		Packaging 3 - 27 - B4B					
		Packaging 3 - 28 - B4B					
		Packaging 3 - 29 - B4B					
		Packaging 3 - 30 - B4B					
		Packaging 3 - 31 - B4B					
		Packaging 3 - 32 - B4B					
		Packaging 3 - 33 - B4B					
		Packaging 3 - 34 - B4B					
		Packaging 3 - 35 - B4B					
		Packaging 3 - 36 - B4B					
		Packaging 3 - 37 - B4B					
		150 QC 21 - SA	6	1/30/20	0.00 0.00	QC 21 - SA - 21 ✓	ST197
			pcs			QC 21 - SA - 70	
						QC 21 - SA - 53	
		Part Op 100 - (Small Fab) Descriptions: 120 - (Chemical Conversion Coat per QSI005 4.1) 130 - QC3- Inspect Part Finish) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
		Job BOM					
Part / Item	Component Name	Quantity	Operation	Container			
M2024T3A.750X.750X.063W	Angle2024T3511 .750 x .750 x .063w	11.0160 ft (1.836 ea)	100-Small Fab - 1	2.43305			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Small Fab - 1	M2024T3A.750X.750X.063W	11	12	0			
Part Specifications							
Specifications could not be found.							

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY							
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
				Completed By							
Lead hand / Supervisor				QC / QA Coordinator							